

TPM CIRCLE NO :-02	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :-Innovation	LOSS NO. / STEP								
DEPT :-ME	RESULT AREA	P	Q	DEF :- A	C	D	S	M	

KAIZEN NO:-

CELL :- A337 **CELL NAME:-** Oil pump **MACHINE / STAGE :-** Flushing M/c **OPERATION :-** Flushing

KAIZEN THEME :-To Prevent Chips on oil pump Flushing Tank.

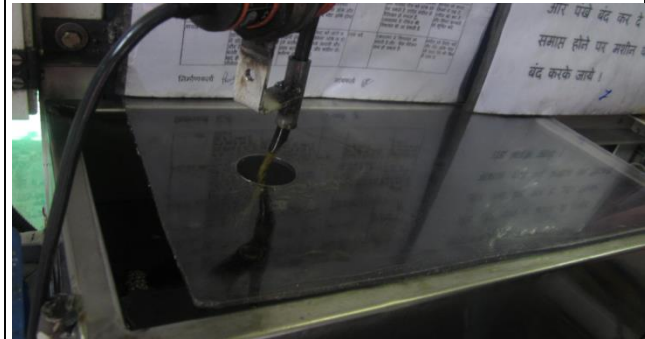
IDEA :- To Provide Extra Flushing oil Trey For Chips Prevent.

WIDELY/DEEPLY:-

COUNTERMEASURE :- Provide Filter Paper & Trey.

BENCHMARK	0 nos..
TARGET	0
KAIZEN START	10.04.14
KAIZEN FINISH	15.04.14

PROBLEM / PRESENT STATUS :- Chips on Flushing Tank.



TEAM MEMBERS :-
Ramesh joshi,

BENEFITS :-
1) Improve Quality

KAIZEN SUSTENANCE

BEFORE

AFTER

WHAT TO DO :- Provide Trey on Flushing Tank.

WHY - WHY ANALYSIS :-
WHY 1:- Possibility of Chips on Flushing Tank
ANS 1:- After Free Rotation Dust & Chips Particle on Flushing Tank.

RESULT :- No Chips on Flushing Tank.

FREQUENCY:- Daily

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
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ROOT CAUSE :- Possibility of Chips on Flushing Tank

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO&DATE:
REGISTERED BY :-
MANAGER'S SIGN :-

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	A177	15.04.14	Ramesh joshi	Close